

PART NUMBER

PFR3-1120

DESCRIPTION

REAR SUBFRAME MOUNTING BUSHES

INSTALLATION GUIDE

Contents (parts per pack):

4 x PFR3-1120A Bushes 1 x PTFE/Silicone Grease

4 x PFR3-1120B Bushes 4 x Aluminium Sleeves

8 x Mild Steel Washers 8 x Spring Pins (4 with holes, 4 without)

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

-all work to be carried out by a licensed technician;

-all safety precautions adhered to;

It is recommended that:

- -wheel alignment to be checked and adjusted as required after any suspension work.
- -All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

- 1. Remove the original rubber bush including its outer shell from the subframe.
- 2. Clean away any dirt and corrosion from the vacant hole and file away any sharp edges using a rounded file.
- 3. Insert the bushes into the bore of the subframe, with the PFR3-1120A (thinner top hat) on the top and PFR3-1120B (thicker top hat) on the bottom as shown in Fig 1.
- 4. Insert the spring pins into the small holes on each aluminium sleeve (2 per sleeve).
- 5. Apply some of the supplied grease to the bore of the bushes and push in the aluminium sleeves, until flush.

Note: Ensure the orientation of each sleeve offset corresponds with Fig 2, which shows the correct position of each sleeve. The 2 front bushes should be offset pointing towards the front of the car, and the 2 rear bushes should be offset facing the rear of the car.

- 6. Fit the washer with the small holes on top of the thinner PFR3-1120A bush, so that the holes locate onto the spring pins.
- 7. Fit the washer without holes to the underside of the thicker PFR3-1120B bush.
- 8. Refit the subframe to the vehicle and tension all hardware to the manufacturers recommended torque settings.



